



Model: 6020, 6025, 6027	Jul. 12, 2016
Serial #: See affected models	
Product Bulletin # TDS-161	

Canrig Top Drive Main Bearing Replacement

Affected Models

All Canrig top drive models: 6020, 6025, and 6027.

Issue

It has come to our attention that during repairs and overhauls performed by non-Canrig personnel, lower main bearings that are not approved by Canrig have been installed on Canrig top drives models 6020, 6025, or 6027. This may result in catastrophic failure.

The top drive should have option 1 or 2 installed as indicated on Table 1 below:

Table 1: Canrig Approved Lower Main Bearings

Options	Canrig P/N	Description	OEM P/N	
1	M01-1002-010	Bearing, Tapered Roller, Cone	Timken HH949549	Note: M01-1002-010 and M01-1003-010 should be ordered and installed as a set.
	M01-1003-010	Bearing, Tapered Roller, Cup	Timken HH949510	
2	M01-1062-010	Bearing Assembly, Tapered Roller	FAG F-579072	Note: M01-1062-010 is a common replacement for option 1.

Recommendation

Only Canrig-approved bearings should be used in the Canrig top drive.

Contact RigLine 24/7™ to order an approved replacement bearing or to arrange for an inspection to determine if your top drive has Canrig-approved bearings.